

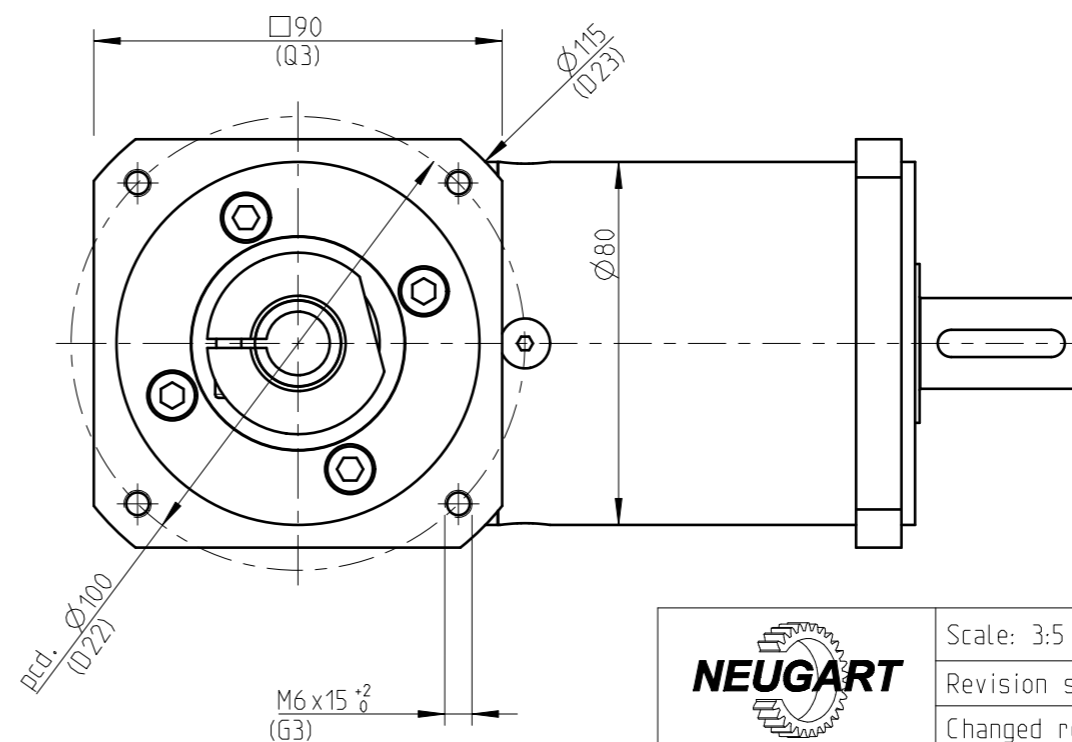
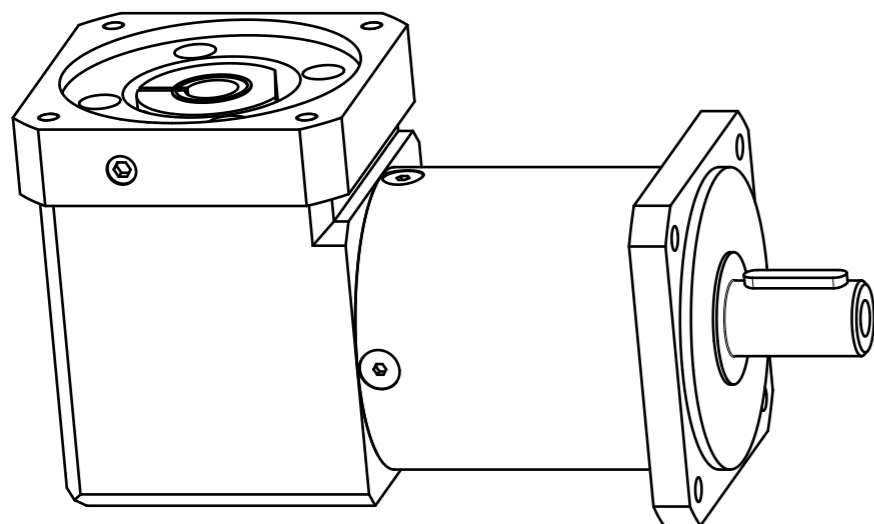
Materials / Surfaces:


Input flange: Aluminum / untreated
 Angle housing: Aluminum / untreated
 Housing: Steel / heat-treated and post-oxidized (black)
 Output flange: Steel / heat-treated and post-oxidized (black)

Hints:

Please pay attention to the operating and mounting instructions.
 Subject to modifications.

Variables on the drawing are dependent upon the motor.
 The given dimensions are exemplary.



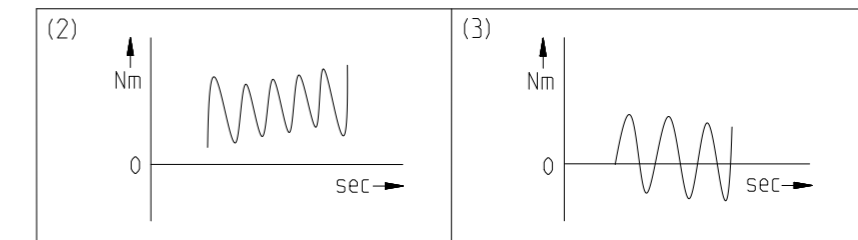
	Scale: 3:5	DIN A3	ISO
	Revision status: H from: 08/2022		
Changed revision status: G from: 01/2022			
General tolerance DIN ISO 2768-cL	W PLQE080-bii-SSSA3AE-Y(D20) /(L20)/(D21)/(D22)/B5/(G3)		
Neugart GmbH Keltenstr. 16 D-77971 Kippenheim			Sheet 1/2

General gearbox data	Character	Unit	
Bevel gearbox - gearing type	-	-	Straight teeth
Rotation direction	-	-	Input and output in the same direction
Number of stages	p	-	2-stage
Output shaft bearing	-	-	Deep groove ball bearing
Service life (L10h)	t_L	h	20.000
Max. operating temperature	T_{min} / T_{max}	°C	-25 / +90
Protection class	-	-	IP 54
Right angle gearbox lubrication (lubricated for life)	-	-	Standard lubrication (KLüberplex BEM 34-132)
Planetary gearbox lubrication (lubricated for life)	-	-	Standard lubrication (KLübersynth GE 14-112)
Installation position	-	-	Any
Max. bending moment based on the gearbox input flange (for motor weight) (1)	M_b	Nm	10,5
Motor shaft concentricity / Coaxiality and axial runout Motor flange	-	mm	0,04 / 0,08 (Measuring methods according to DIN EN 50347)
Required motor shaft tolerance	-	-	j6; k6
Min. permissible motor shaft length	$L_{20 min}$	mm	19
Reference operating mode	-	-	S1
Reference operating factor	K_A	-	1
Reference speed	n_2	rpm	100
Reference ambient temperature	T_{Amb}	°C	20
Radial force for output bearing based on shaft center after L10h=20,000h with Fa=0N	$F_r 20.000h$	N	2050
Axial force for output bearing based on gearbox axis after L10h=20,000h with Fr=0N	$F_a 20.000h$	N	2500
Radial force for output bearing based on shaft center after L10h=30,000h with Fa=0N	$F_r 30.000h$	N	1700
Axial force for output bearing based on gearbox axis after L10h=30,000h with Fr=0N	$F_a 30.000h$	N	2000
Maximum radial force based on shaft center and T2=0Nm	$F_r Max$	N	2500
Maximum axial force based on gearbox axis and T2=0Nm	$F_a Max$	N	3800

Ratio-dependent gearbox data	Character	Unit									
Ratio	bii	-	9	12	15	16	20	25	32	40	64
Nominal output torque No alternating torque (2)	T_{2N}	Nm	130 ⁽⁵⁾	120 ⁽⁵⁾	110	120	120	110	120	110	50
Nominal output torque Alternating torque permitted for 10,000,000 load changes (3)	$T_{2N 10Mio}$	Nm	68	68	68	68	68	68	68	68	50
Nominal output torque Alternating torque permitted for 100,000,000 load changes (3)	$T_{2N 100Mio}$	Nm	54	54	54	54	54	54	54	54	50
Max. output torque for 30,000 output shaft rotations (2)	T_{2max}	Nm	208	192	176	192	192	176	192	176	80
Emergency stop torque permitted 1000 times	T_{2stop}	Nm	260	240	220	240	240	220	240	220	190
Average idle torque for n1=3,000 rpm and 20 °C gearbox temperature	T_0	Nm	0,6	0,6	0,35	0,45	0,35	0,35	0,25	0,25	0,25
Average thermal input speed at 50% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 50\%}$	rpm	3150	3750	4000	4000	4000	4000	4000	4000	4000
Average thermal input speed at 100% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 100\%}$	rpm	2050	2600	3100	3050	3500	4000	4000	4000	4000
Max. mechanical input speed Operating temperature may not be exceeded!	$n_{1 Limit}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000
Torsional backlash based on output shaft	j_t	arcmin	< 15	< 15	< 15	< 15	< 15	< 15	< 15	< 15	< 15
Torsional stiffness based on output shaft	c_g	Nm/arcmin	8,5	11,1	11,3	11,7	11,9	11,8	12	11,9	9,4
Efficiency at T2N, gearbox temperature 70 °C and n1=1,000rpm	η	%	94	94	93	93	93	92	91	90	80
Running noise at n1=3,000 rpm without load at a distance of 1m	Q_g	dB(A)	73	73	73	73	73	73	73	73	73
Gearbox weight	m_G	kg	5	5	5	5	5	5	5	5	5
Mass moment of inertia based on clamping system diameter input	J	kgcm ²	1,196	1,171	1,162	0,954	0,911	0,908	0,87	0,869	0,869

$$(1) \text{ Max. motor weight* in kg} = \frac{0,2 \times M_b}{\text{motor length in m}}$$

- * with symmetrically distributed motor weight
- * with horizontal and stationary mounting



(5) Different lifetime: 10,000h at T2N

Subject to modifications.



W PLQE080-bii-SSSA3AE-Y(D20)
/(L20)/(D21)/(D22)/B5/(G3)

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Revision status: H from: 08/2022