

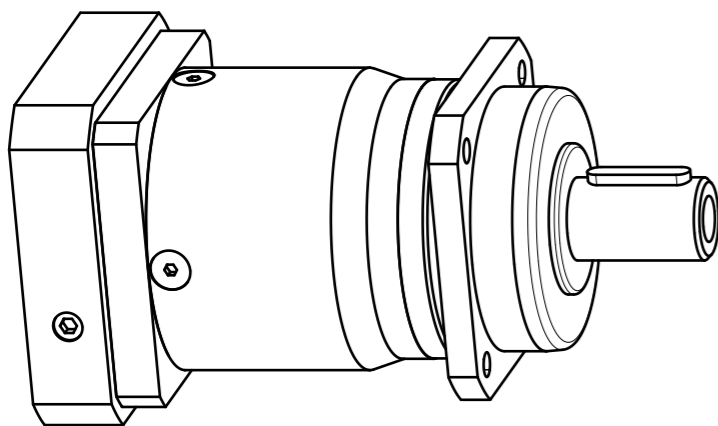
Materials / Surfaces:


Input flange: Aluminum / untreated
 Housing: Steel / heat-treated and post-oxidized (black)
 Output flange: Steel / untreated

Hints:

Please pay attention to the operating and mounting instructions.
 Subject to modifications.

Variables on the drawing are dependent upon the motor.
 The given dimensions are exemplary.

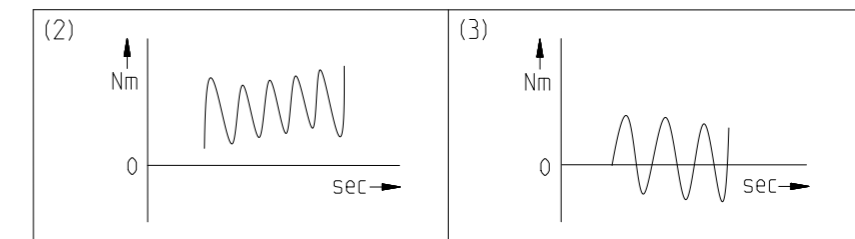


	Scale: 3:5	DIN A3	ISO
	Revision status: G from: 10/2023		
	Changed revision status: F from: 01/2022		
General tolerance DIN ISO 2768-cL	PLHE080-bii-SSSA3AE-Y(D20) /(L20)/(D21)/(D22)/B5/(G3)		
Neugart GmbH Keltenstr. 16 D-77971 Kippenheim			Sheet 1/2

General gearbox data	Character	Unit	
Planetary gearbox - gearing type	-	-	Straight teeth
Rotation direction	-	-	Input and output in the same direction
Number of stages	p	-	2-stage
Output shaft bearing	-	-	Tapered roller bearing
Service Life (L10h)	t_L	h	30.000
Max. operating temperature	T_{min} / T_{max}	°C	-25 / +90
Protection class	-	-	IP 65
Lubrication (Lifetime Lubrication)	-	-	Standard lubrication (Klübersynth GE 14-112)
Installation position	-	-	Any
Max. bending moment based on the gearbox input flange (for motor weight) (1)	M_b	Nm	16
Motor shaft concentricity / Coaxiality and axial runout Motor flange	-	mm	0,04 / 0,08 (Measuring methods according to DIN EN 50347)
Required motor shaft tolerance	-	-	j6; k6
Min. permissible motor shaft length	$L_{20 min}$	mm	19
Reference operating mode	-	-	S1
Reference operating factor	K_A	-	1
Reference speed	n_2	rpm	100
Reference ambient temperature	T_{Amb}	°C	20
Radial force for output bearing based on shaft center after L10h=20,000h with Fa=0N	$F_{r 20.000h}$	N	5500
Axial force for output bearing based on gearbox axis after L10h=20,000h with Fr=0N	$F_{a 20.000h}$	N	6400
Radial force for output bearing based on shaft center after L10h=30,000h with Fa=0N	$F_{r 30.000h}$	N	4800
Axial force for output bearing based on gearbox axis after L10h=30,000h with Fr=0N	$F_{a 30.000h}$	N	5700
Maximum radial force based on shaft center and T2=0Nm	$F_{r Max}$	N	5500
Maximum axial force based on gearbox axis and T2=0Nm	$F_{a Max}$	N	6400

$$(1) \text{ Max. motor weight* in kg} = \frac{0,2 \times M_b}{\text{motor length in m}}$$

- * with symmetrically distributed motor weight
- * with horizontal and stationary mounting



Ratio-dependent gearbox data	Character	Unit										
Ratio	bii	-	9	12	15	16	20	25	32	40	64	100
Nominal output torque No alternating torque (2)	T_{2N}	Nm	130	120	110	120	120	110	120	110	50	38
Nominal output torque Alternating torque permitted for 10,000,000 load changes (3)	$T_{2N 10Mio}$	Nm	76	76	76	76	76	76	76	76	50	38
Nominal output torque Alternating torque permitted for 100,000,000 load changes (3)	$T_{2N 100Mio}$	Nm	60	60	60	60	60	60	60	60	50	38
Max. output torque for 30,000 output shaft rotations (2)	T_{2max}	Nm	208	192	176	192	192	176	192	176	80	61
Emergency stop torque permitted 1000 times	T_{2Stop}	Nm	260	240	220	240	240	220	240	220	190	200
Average idle torque for $n_1=3,000$ rpm and 20 °C gearbox temperature	T_0	Nm	0,4	0,35	0,3	0,35	0,25	0,25	0,2	0,2	0,2	0,15
Average thermal input speed at 50% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 50\%}$	rpm	4000	4000	4000	4000	4000	4000	4000	4000	4000	4000
Average thermal input speed at 100% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 100\%}$	rpm	2850	3550	4000	4000	4000	4000	4000	4000	4000	4000
Max. mechanical input speed Operating temperature may not be exceeded!	$n_{1 Limit}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000
Torsional backlash based on output shaft	j_t	arcmin	< 9	< 9	< 9	< 9	< 9	< 9	< 9	< 9	< 9	< 9
Torsional stiffness based on output shaft	c_g	Nm/arcmin	9,2	11,5	11,4	11,8	11,8	11,6	11,6	11,5	9,2	8,2
Efficiency at T2N, gearbox temperature 70 °C and $n_1=1,000$ rpm	η	%	96	96	95	96	95	95	95	94	88	81
Running noise at $n_1=3,000$ rpm without load at a distance of 1m	Q_g	dB(A)	60	60	60	60	60	60	60	60	60	60
Gearbox weight	m_G	kg	3,6	3,5	3,5	3,5	3,5	3,6	3,6	3,6	3,6	3,6
Mass moment of inertia based on clamping system diameter input	J	kgcm ²	0,641	0,615	0,607	0,46	0,415	0,412	0,37	0,368	0,369	0,357



PLHE080-bii-SSSA3AE-Y(D20)
/(L20)/(D21)/(D22)/B5/(G3)

Sheet 2/2

Subject to modifications.

Revision status: G from: 10/2023