

Electrak® LA24 — Technical Features



Standard Features

- Robust and reliable
- 1 × 230 or 3 × 400 Vac as standard input voltages
- Acme and ball screw models
- Static load up to 18 kN (4000 lbf)
- Dynamic load up to 4.5 kN (1000 lbf)
- Stroke up to 24 in
- Speed up to 61 mm/s (2.4 in/s)
- Protection class static IP45
- Overload clutch for mid and end of stroke protection
- Motor with thermal switch
- Corrosion free aluminium cover tube
- Anti-rotation mechanism
- T-slots in the cover tube for magnetic sensors
- Maintenance free

General Specifications					
Screw type	acme or ball				
Nut type Dxx-xxA (acme screw) Dxx-xxB (ball screw)	self-locking lead nut load lock ball nut				
Manual override	no (optional)				
Anti-rotation	yes				
Static load holding brake acme screw models ball screw models	no (self-locking) yes				
Safety features	overload clutch motor auto reset thermal switch				
Electrical connections no potentiometer option with potentiometer option	cable with flying leads 2 x cable with flying leads				
Compliances	CE				
Certificates	UL, CSA				

⁽¹⁾ Mating connector: 2973781 with terminal 2962573 (p/n 9100-448-001)

Optional Mechanical Features

Variety of front and rear adapters

Variety of rear adapter orientations

Manual override

Optional Electrical Features

Potentiometer feedback

Anti-coast brake

Accessories

External slot-mounted limit switches

Mounting pin kits

Mounting pin bracket kits

Trunnions mounting kits

Capacitors

$Electrak^{\circledR}\;LA24-Technical\;Specifications$

Max. static load (1) [N (lbf)] Axx-xxX (acme screw) 11350 (2500) Axx-xxB (ball screw) 11000 (4000) Max. dynamic load (Fx) [N (lbf)] AA12(22)-05A65M (2) 1100 (250) AA12(22)-10A65M 2250 (500) AA42-10A65M 2250 (500) AA42-20A65M 2250 (500) AA42-20B65M 2250 (500) AA42-05B65M 2250 (500) AA42-10B65M 4500 (1000) AA42-20B65M 2250 (500) AA42-20B65M 4500 (1000) AA42-20B65M 4500 (1000) AA42-20B65M 4500 (1000) AAxx-10B65M 4500 (1000) AAxx-20A65M 30/18 (1.20/0.70) AAxx-20B65M 61/37 (2.40/1.40) AAxx-10B65M 30/18 (1.30/0.71) AAxx-20B65M 50/2.40/1.40) AAxx-20B65M 50/2.40/1.40) AAxx-20B65M 61/37 (2.40/1.40) AAxx-10B65M 30/18 (1.30/0.71) AAxx-20B65M 50/2.20/2.70 AAxx-20B65M 61/37 (2.40/1.40) AAxx-20B65M 61/37 (2.40/1.40) AAxx-20B65M 61	Mechanical Specificati	ons	
AA12(22)-05A65M (2) AA12(22)-10A65M 2250 (500) AA42-10A65M 1100 (250) AA42-20A65M 2250 (500) AA42-20A65M 1100 (250) AA12(22)-05B65M 2250 (500) AA42-05B65M 1100 (250) AA12(22)-10B65M 4500 (1000) AA42-10B65M 4500 (1000) AA42-10B65M 4500 (1000) AA42-20B65M 4500 (1000) AA42-20B65M 4500 (1000) AA42-20B65M 4500 (1000) AA22-20B65M 4500 (1000) AA22-20B65M 4500 (1000) AA22-20B65M 4500 (1000) AA22-20B65M 54/32 (2.10/1.20) AA22-10A65M 30/18 (1.20/0.70) AA22-20A65M 51/37 (2.40/1.40) AA22-20B65M 30/18 (1.30/0.71) AA22-20B65M 50/37 (2.40/1.40) AA22-20B65	Axx-xxA (acme screw)	[N (lbf)]	
AAxx-05A65M (2) AAxx-10A65M AAxx-20A65M AAxx-20A65M AAxx-20B65M AAxx-05B65M AAxx-10B65M AAxx-20B65M AAxx-20B65M AAxx-20B65M AAxx-20B65M AAxx-20B65M AAxx-20B65M Min. ordering stroke (S) length Max. ordering stroke (S) length Cordering stroke length increments Coperating temperature limits Coperating tempe	AA12(22)-05A65M (2) AA12(22)-10A65M AA42-10A65M AA12(22)-20A65M AA42-20A65M AA12(22)-05B65M AA42-05B65M AA12(22)-10B65M AA42-10B65M AA12(22)-20B65M	[N (lbf)]	2250 (500) 1100 (250) 2250 (500) 1100 (250) 2250 (500) 1100 (250) 4500 (1000) 2250 (500) 4500 (1000)
Max. ordering stroke (S) length [mm] 600 Ordering stroke length increments [mm] 50 Operating temperature limits [°C (F)] -25-65 (-15-150) Max. on time [s] 45 Full load duty cycle @ 25 °C (77 °F) [%] 25 End play, maximum [mm (in)] 1.0 (0.04) Restraining torque [Nm (lbf-in)] 0 Protection class - static IP45	AAxx-05A65M ⁽²⁾ AAxx-10A65M AAxx-20A65M AAxx-05B65M AAxx-10B65M	[mm/s (in/s)]	30/18 (1.20/0.70) 15/12 (0.67/0.45) 61/37 (2.40/1.40) 30/18 (1.30/0.71)
Ordering stroke length increments [mm] 50 Operating temperature limits [°C (F)] -25-65 (-15-150) Max. on time [s] 45 Full load duty cycle @ 25 °C (77 °F) [%] 25 End play, maximum [mm (in)] 1.0 (0.04) Restraining torque [Nm (lbf-in)] 0 Protection class - static IP45	Min. ordering stroke (S) length	[mm]	50
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Full load duty cycle @ 25 °C (77 °F) [%] 25 End play, maximum [mm (in)] 1.0 (0.04) Restraining torque [Nm (lbf-in)] 0 Protection class - static IP45	Operating temperature limits	[°C (F)]	- 25 – 65 (- 15– 150)
End play, maximum [mm (in)] 1.0 (0.04) Restraining torque [Nm (lbf-in)] 0 Protection class - static IP45	Max. on time	[s]	45
Restraining torque [Nm (lbf-in)] 0 Protection class - static IP45	Full load duty cycle @ 25 °C (77 °F)	[%]	25
Protection class - static IP45	End play, maximum	[mm (in)]	1.0 (0.04)
	Restraining torque	[Nm (lbf-in)]	0
Salt spray resistance [h] 96	Protection class - static		IP45
	Salt spray resistance	[h]	96

⁽¹⁾ Max. static load at fully retracted stroke

Electrical Specifications						
Available input voltages (1)	[Vac]	$1 \times 230^{(2)}$ 3×400				
Input voltage tolerance	[%]	± 10				
Current draw @ no load/max. load	[A]	1.05/1.60 0.80/160 0.95/1.50 0.90/1.40 0.90/1.40 0.90/1.40 0.40/0.70 0.30/0.45 0.38/0.50 0.38/0.50				
Motor cable length	[mm (in)]	600 (24)				
Motor cable diameter	[mm (in)]	10 (0.4)				
Motor cable leads cross section	[mm ² (AWG)]	1.5 (16)				
Potentiometer cable length (3)	[mm (in)]	500 (20)				
Potentiometer cable diameter (3)	[mm (in)]	9 (0.35)				
Pot. cable leads cross section (3)	[mm² (AWG)]	1.5 (16)				

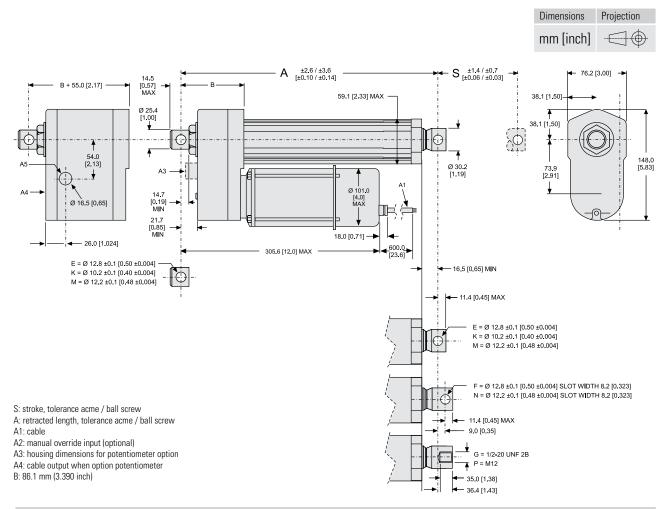
⁽¹⁾ For other input voltages - contact customer

⁽²⁾ Not possible with supply voltage 3 × 400 Vac

⁽²⁾ Capacitor required to run the actuator. 10 μ F, p/n 9200-448-003 (3) Potentiometer is optional



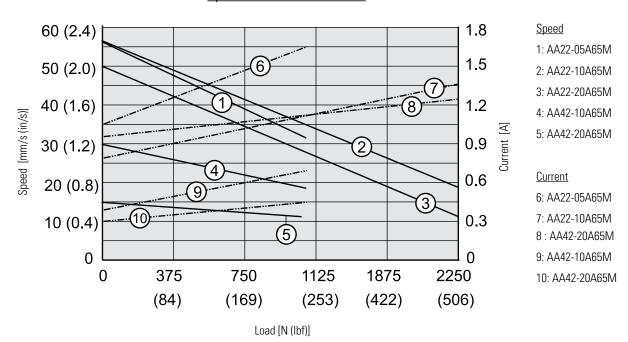
Electrak® LA24 – Dimensions



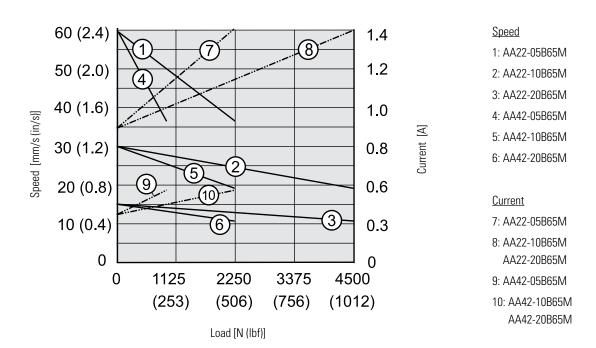
Stroke, Retracted Length and Weight Relationships													
Ordering stroke (S)	[mm]	50	100	150	200	250	300	350	400	450	500	550	600
Retracted length,	[mm]	219.9	269.9	319.9	369.9	419.9	469.9	586.6	636.6	686.6	736.6	786.6	836.6
acme screw models (A)	[in]	8.86	10.62	12.59	14.56	16.53	18.50	23.09	25.06	27.03	29.00	30.97	32.94
Retracted length,	[mm]	269.6	319.6	369.6	419.6	469.6	519.6	623.4	673.4	723.5	773.4	823.4	873.4
ball screw models (A)	[in]	10.61	12.58	14.55	16.52	18.49	20.46	24.54	26.51	28.48	30.45	32.42	34.39
Add on length for	[mm]		55.0										
option potentiometer	[in]		2.17										
Weight, acme screw	[kg]	6.0	6.2	6.4	6.6	6.8	7.0	7.3	7.5	7.7	7.9	8.1	8.3
models	[lbf]	13.2	13.6	14.1	14.5	15.0	15.4	16.1	16.5	16.9	17.4	17.8	18.3
Weight, ball screw	[kg]	6.8	7.0	7.2	7.4	7.6	7.8	8.1	8.3	8.5	8.7	8.9	9.1
models	[lbf]	15.0	15.4	15.8	16.3	16.7	17.2	17.8	18.3	18.7	19.1	19.6	20.0
Add on weight for	[kg]						1.3	30					
option potentiometer [lbf]							3.	31					

Electrak® LA24 – Performance Diagrams

Acme Screw Models Speed and Current vs. Load



Ball Screw Models Speed and Current vs. Load





Electrak® LA24 — Ordering Key

Ordering Key						
1	2	3	4	5	6	7
AA22-05A65M	10	M0	N	-D	F	M

Model, input voltage, dynamic load capacity, screw type, maximum speed

 $AA22-05A65M = Electrak LA24, 1 \times 230 \ Vac, 1100 \ N, acme, 54 \ mm/s AA22-10A65M = Electrak LA24, 1 \times 230 \ Vac, 2250 \ N, acme, 30 \ mm/s AA22-20A65M = Electrak LA24, 1 \times 230 \ Vac, 2250 \ N, ball, 61 \ mm/s AA22-05B65M = Electrak LA24, 1 \times 230 \ Vac, 2250 \ N, ball, 61 \ mm/s AA22-10B65M = Electrak LA24, 1 \times 230 \ Vac, 4500 \ N, ball, 30 \ mm/s AA22-20B65M = Electrak LA24, 1 \times 230 \ Vac, 4500 \ N, ball, 15 \ mm/s AA42-10A65M = Electrak LA24, 3 \times 400 \ Vac, 1100 \ N, acme, 15 \ mm/s AA42-05B65M = Electrak LA24, 3 \times 400 \ Vac, 1100 \ N, ball, 61 \ mm/s AA42-10B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 30 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 30 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M = Electrak LA24, 3 \times 400 \ Vac, 2250 \ N, ball, 15 \ mm/s AA42-20B65M =$

2. Ordering stroke length

05 = 50 mm

10 = 100 mm

15 =150 mm

20 = 200 mm

25 = 250 mm

30 = 300 mm

35 = 350 mm

40 = 400 mm

45 = 450 mm

50 = 500 mm

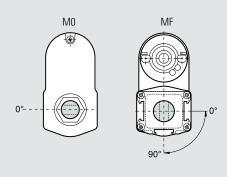
55 = 550 mm

60 = 600 mm

3. Rear / front adapter hole position (1)

 $M0 = both adapters at 0^{\circ} (standard position)$





4. Options

N = no option

B = anti-coast brake (2)

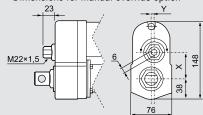
NPO = potentiometer

NHW = manual override (1)

BPO = anti-coast brake and potentiometer (2)

BHW = anti-coast brake and manual override (2)

Dimensions for manual override option



Model	X	Υ
DAxx05A(B)65-	49.6	0.0
DAxx10A(B)65-	43.3	5.2
DAxx20(21)A(B)65-	38.9	0.0

5. Connector option

-D = no connector (flying leads)

6. Front adapter option

E = cross hole for 0.5 inch pin

F = forked cross hole for 0.5 inch pin

G = 1/2-20 UNF 2B female thread

K = cross hole for 10 mm pin

M = cross hole for 12 mm pin

N = forked cross hole for 12 mm pin

P = M12 female thread

7. Rear adapter option

E = cross hole for 0.5 inch pin

K = cross hole for 10 mm pin

M = cross hole for 12 mm pin

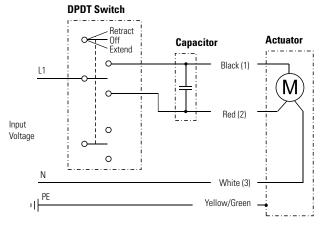
(1) Only adapter position M0 possible with option manual override.

(2) Ball screw versions must always be ordered with anti-coast brake while acme versions can be ordered with or without.

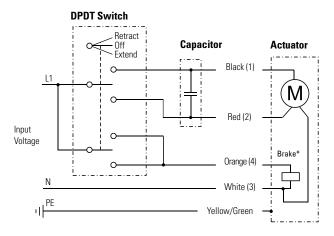
Electrak® LA24 — Electrical Connections

Input Voltage 230 Vac Actuator supply voltage [Vac] AA22- 1 × 230

No anti-coast brake



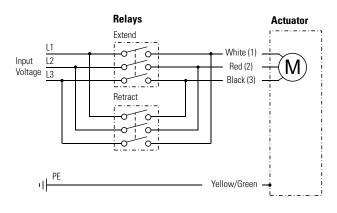
With anti-coast brake



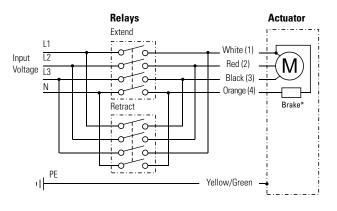
Leads can be either color or number marked. To be able to run the actuator, a 10 μ F capacitor must be connected between black (1) and red (2) leads. See page 72 for ordering of capacitors. Connect black (1) lead to L1 and white (3) lead to N (neutral) to retract the actuator. Change L1 from lead black (1) to lead red (2) to extend the actuator. If the actuator has an anti-coast brake*, it must be released during motion, which is done by connecting orange (4) lead to L1.



No anti-coast brake



With anti-coast brake



Leads can be either color or number marked. Connect white (1) lead to L1, red (2) lead to L2 and black (3) lead to L3 to extend the actuator. Change the places of white (2) lead and black (3) to retract the actuator. If the actuator has an anti-coast brake*, it must be released during motion, which is done by connecting orange (4) lead to N (neutral).

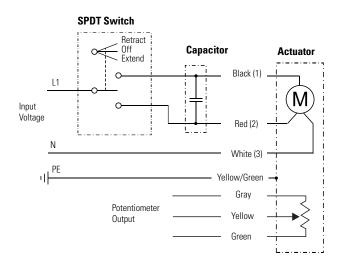


Electrak® LA24 – Electrical Connections

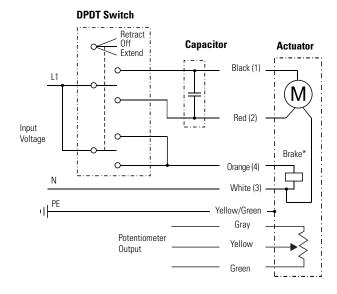
Input Voltage 230 Vac + Potentiometer	Option	
Actuator supply voltage AA22-	[Vac]	1 × 230
Potentiometer type		wire-wound
Potentiometer max. input voltage	[Vdc]	32
Potentiometer max. power	[W]	2
Potentiometer linearity	[%]	± 0.25
Potentiometer output resolution 50 - 255 mm stroke 256 - 510 mm stroke 511 - 600 mm stroke	[ohm/mm]	39 20 10

Leads can be either color or number marked. To be able to run the actuator, a 10 μ F capacitor must be connected between black (1) and red (2) leads. See page 72 for ordering of capacitors. Connect black (1) lead to L1 and white (3) lead to N (neutral) to retract the actuator. Change L1 from lead black (1) to lead red (2) to extend the actuator. If the actuator has an anti-coast brake*, it must be released during motion, which is done by connecting orange (4) lead to L1. The potentiometer output cable has 0 ohm between gray and yellow leads when the actuator is fully extended.

No anti-coast brake



With anti-coast brake

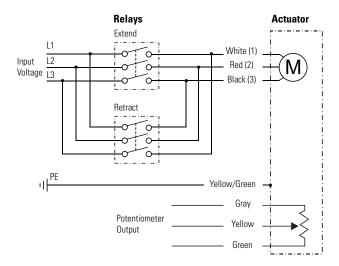


Electrak® LA24 — Electrical Connections

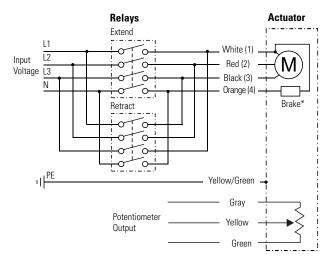
Input Voltage 400 Vac + Potentiometer	- Option	
Actuator supply voltage AA42-	[Vac]	3×400
Potentiometer type		wire-wound
Potentiometer max. input voltage	[Vdc]	32
Potentiometer max. power	[W]	2
Potentiometer linearity	[%]	± 0.25
Potentiometer output resolution 50 - 255 mm stroke 256 - 510 mm stroke 511 - 600 mm stroke	[ohm/mm]	39 20 10

Leads can be either color or number marked. Connect white (1) lead to L1, red (2) lead to L2 and black (3) lead to L3 to extend the actuator. Change the places of white (2) lead and black (3) to retract the actuator. If the actuator a have an anti-coast brake*, it must be released during motion, which is done by connecting orange (4) lead to N (neutral). The potentiometer output cable has 0 ohm between gray and yellow leads when the actuator is fully extended.

No anti-coast brake



With anti-coast brake





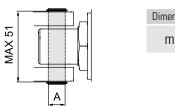
Electrak® LA24 – Accessories

Capacitor Kits		
Designation	Actuator Supply Voltage	Part Number
Capacitor kit	230 Vac	9200-448-003

All 230 Vac actuators require a capacitor to be wired between the windings to run. The capacitor is bought separately and mounted externally by the customer.

Mounting Pin Kits		
Designation	A [mm (in)]	Part Number
Mounting pins (pair)	12 (0.47)	D603 023

The mounting pins are used in the rear and front adapter holes of the actuator. The pins have a groove in each end so that it can be secured with snap rings.

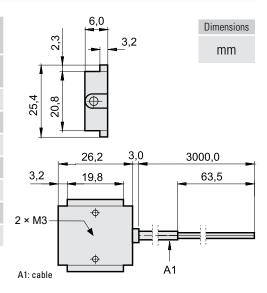


Dimensions mm

Magnetic Sensor		
Designation	Contact Type	Part Number
Magnetic sensor	normally open	D535 070
Magnetic sensor	normally closed	D535 071
Magnetic sensor	changing	D535 073

Specifications			
Parameter		D535 070 D535 071	D535 073
Maximum power	[W]	10	10
Maximum voltage	[Vdc]	100	100
Maximum current	[A]	0,5	0,5
Maximum contact resistance	[ohm]	20	20
Lead cross section	[mm ²]	2×0,14	3×0,14
Cable length	[mm]	3000	3000
Protection class		IP67	IP67

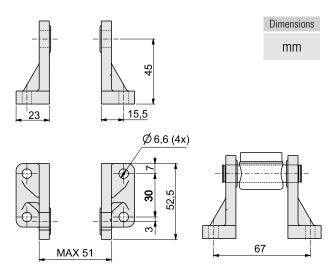
The magnetic sensor fits in to the T-slot running along three sides of the cover tube. The cable is moulded into the sensor.



Electrak® LA24 – Accessories

Mounting Pin Bracket Kits Designation Part Number Mounting pin brackets (pair) D603 029

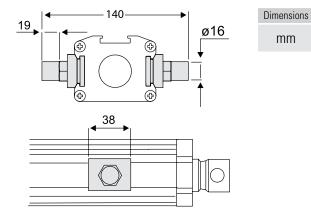
The mounting pin brackets are used to attach the front and rear adapter via a pair of mounting pins to the objects to which it is mounted. Note! one pair of brackets is needed per adapter as there must be a bracket on each side of the adapter.



Trunnion Mounting Kits	
Designation	Part Number
Trunnions (pair)	D603 022
Trunnion brackets (pair)	D603 030

The trunnions can be mounted to the T-slot running along the right and left side of the cover tube.

Trunnions



Trunnion Brackets

