

Flange output shaft (similar ISO 9409-1)

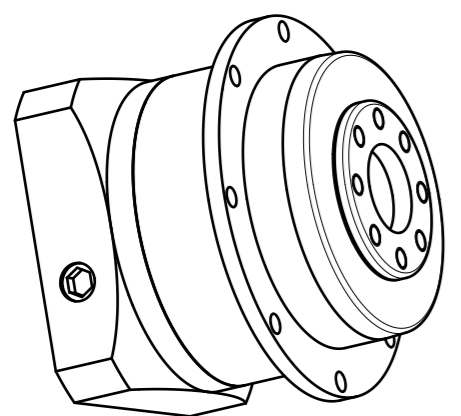
**Materials / Surfaces:**


Input flange: Aluminum / untreated  
 Housing: Steel / heat-treated and post-oxidized (black)  
 Output flange: Steel / untreated

**Hints:**

Please pay attention to the operating and mounting instructions.  
 Subject to modifications.

Variables on the drawing are dependent upon the motor.  
 The given dimensions are exemplary



	Scale: 9:10	DIN A3	ISO
	Revision status: Q from: 05/2022		
	Changed revision status: P from: 01/2021		
General tolerance DIN ISO 2768-cL	PLFN064-aii-SSSD3AD-Z(D20) /(L20)/(D21)/(D22)/B5/(G3)		
Neugart GmbH Keltenstr. 16 D-77971 Kippenheim			Sheet 1/2

General gearbox data	Character	Unit	
Planetary gearbox - gearing type	-	-	Straight teeth
Rotation direction	-	-	Input and output in the same direction
Number of stages	p	-	1-stage
Output shaft bearing	-	-	Inclined roller bearings
Service life (L10h)	$t_L$	h	20.000
Max. operating temperature	$T_{min} / T_{max}$	°C	-25 / +90
Protection class	-	-	IP 65
Lubrication (Lifetime lubrication)	-	-	Standard lubrication (Castrol Optigear Synthetic 800/150)
Installation position	-	-	Any
Max. bending moment based on the gearbox input flange (for motor weight) (1)	$M_b$	Nm	18
Motor shaft concentricity / Coaxiality and axial runout Motor flange	-	mm	0,015 / 0,03 (Measuring methods according to DIN EN 50347)
Required motor shaft tolerance	-	-	j6; k6
Min. permissible motor shaft length	$L_{20 min}$	mm	15
Reference operating mode	-	-	S1
Reference operating factor	$K_A$	-	1
Reference speed	$n_2$	rpm	100
Reference ambient temperature	$T_{Amb}$	°C	20
Radial force for output bearing based on shaft end after L10h=20,000h with Fa=0N	$F_{r 20.000h}$	N	2150
Axial force for output bearing based on gearbox axis after L10h=20,000h with Fr=0N	$F_{a 20.000h}$	N	4300
Radial force for output bearing based on shaft end after L10h=30,000h with Fa=0N	$F_{r 30.000h}$	N	1900
Axial force for output bearing based on gearbox axis after L10h=30,000h with Fr=0N	$F_{a 30.000h}$	N	3800
Maximum radial force based on shaft end and T2=0Nm	$F_{r Max}$	N	2150
Maximum axial force based on gearbox axis and T2=0Nm	$F_{a Max}$	N	4300

$$(1) \text{ Max. motor weight* in kg} = \frac{0,2 \times M_b}{\text{motor length in m}}$$

- \* with symmetrically distributed motor weight
- \* with horizontal and stationary mounting

Ratio-dependent gearbox data	Character	Unit					
Ratio	aii	-	4	5	7	8	10
Nominal output torque	$T_{2N}$	Nm	60	65	45	40	27
Max. output torque for 30.000 output shaft rotations	$T_{2max}$	Nm	96	104	72	64	43
Emergency stop torque permitted 1000 times	$T_{2stop}$	Nm	120	130	90	90	90
Average idle torque for $n_1=3.000$ rpm and 20 °C gearbox temperature	$T_0$	Nm	0,7	0,55	0,4	0,35	0,3
Average thermal input speed at 50% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 50\%}$	rpm	2100	2450	3200	3550	4100
Average thermal input speed at 100% T2N, S1, and T_Amb Operating temperature may not be exceeded!	$n_{1N 100\%}$	rpm	1750	2000	2800	3100	3800
Max. mechanical input speed Operating temperature may not be exceeded!	$n_{1 Limit}$	rpm	14000	14000	14000	14000	14000
Torsional backlash based on output shaft	$j_t$	arcmin	< 3	< 3	< 3	< 3	< 3
Torsional stiffness based on output shaft	$c_g$	Nm/arcmin	13,2	14,8	10,1	10,1	7,7
Efficiency at T2N, gearbox temperature 70 °C and $n_1=1.000$ rpm	$\eta$	%	97	97	95	95	92
Running noise at $n_1=3.000$ rpm without load at a distance of 1m	$Q_g$	dB(A)	60	60	60	60	60
Gearbox weight	$m_G$	kg	1,35	1,35	1,35	1,35	1,35
Mass moment of inertia based on clamping system diameter input	J	kgcm <sup>2</sup>	0,288	0,256	0,231	0,225	0,217

Subject to modifications.



PLFN064-aii-SSSD3AD-Z(D20)  
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Sheet 2/2

Revision status: Q from: 05/2022